# Environmental Product Declaration

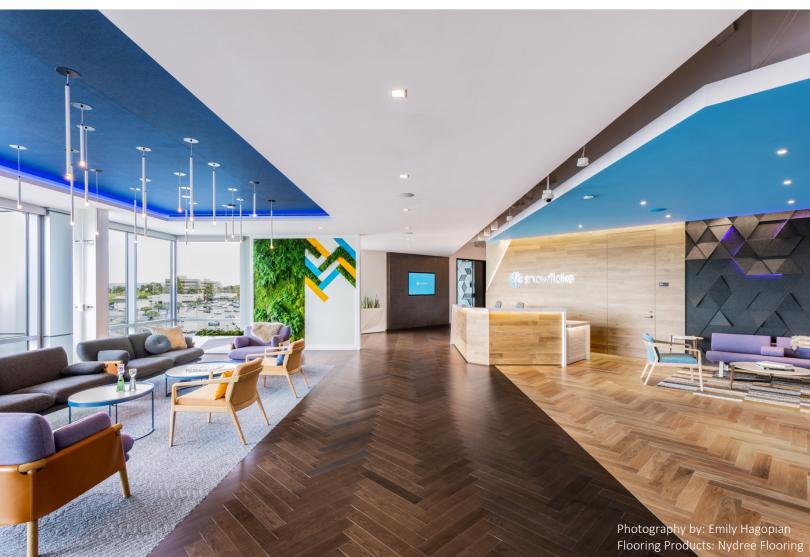


Flooring Association

Cradle-to-grave EPD for industry average engineered wood flooring products.



According to EN 15804 ISO 21930 ISO 14025



| Summary Results – Landfilling per m² Full Results in Tables 1-3 |           | Cradle-to-Grave Total |
|---|-----------|-----------------------|
| Global Warming Potential, Total                                 | kg CO₂e   | 11.41                 |
| Global Warming Potential, Fossil                                | kg CO₂e   | 39.33                 |
| Global Warming Potential, Biogenic                              | kg CO₂e   | -27.91                |
| Ozone Depletion   | kg CFC11e | 7.4E-06               |
| Acidification   | kg SO₂e   | 0.25                  |
| Eutrophication  | kg Ne     | 0.25                  |
| SFP (Smog)  | kg O₃e    | 3.23                  |
| Non-renewable Energy  | MJ, NCV   | 625.57                |

# 1.0 General Information

| EPD Program and Program<br>Operator             | ASTM International 100 Barr Harbor Drive PO Box C700 West Conshohocken, PA, 19428-2959 USA www.astm.org  ASTM INTERNATIONAL Helping our world work better   |
|---|---|
| General Program Instructions and Version Number | ASTM Program Operator for Product Category Rules (PCR) and Environmental Product Declarations (EPDs) - General Program Instructions, version: 6.0   |
| Manufacturer                                    | Decorative Hardwoods Association  42777 Trade West Dr  Sterling, VA 20166 <a href="https://decorativehardwoods.org">https://decorativehardwoods.org</a> National Wood Flooring Association  111 Chesterfield Industrial Blvd. Chesterfield, MO 63005 <a href="https://nwfa.org">https://nwfa.org</a> Decorative HARDWOODS  Association  Natural, Crafted, Responsible, Formerly HPVA*  National Wood Flooring Association  111 Chesterfield, MO 63005 <a href="https://nwfa.org">https://nwfa.org</a> |
| Declaration Number                              | EPD 392   |
| Declared Product                                | Engineered Wood Flooring  |
| Functional Unit                                 | 1 m <sup>2</sup> of engineered wood flooring installed in a building for 75 years.  |
| Reference PCR and Version<br>Number             | ISO 21930:2017 Sustainability in Building Construction — Environmental Declaration of Building Products. [7]  UL Environment: Product Category Rules for Building-Related Products and Services  Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report, v3.2 [11]  Part B: Part B: Flooring EPD Requirements UL 10010-7  |
| Markets of Applicability                        | Construction Sector, Flooring   |

| Date of Issue   | 25.11.2022  |  |                       |
|---|---|--|-----------------------|
| Period of Validity  | 25.11.2027  |  |                       |
| EPD Type  | Industry Average EPD  |  |                       |
| EPD Scope   | Cradle-to-Grave   |  |                       |
| Year of reported manufacturer primary data  | 2019  |  |                       |
| LCA Software  | SimaPro v8.5  |  |                       |
| LCI Databases   | USLCI [9], Ecoinvent 3.5 [15  | 5], Datasmart [8]                                      |                       |
| LCIA Methodology  | TRACI 2.1 [3]   |  |                       |
| The sub-category PCR review was conducted by:   | Jack Geibig, Chair<br>Ecoform   | Dr. Thomas Gloria<br>Industrial Ecology<br>Consultants | Thaddeus Owen         |
| LCA and EPD Developer This life cycle assessment was conducted in accordance with ISO 14044 and the reference PCR by: | Coldstream Consulting LTD Box 201 Revelstoke, British Columb Canada V0E 2S0 www.coldstreamconsulting  James Salazar | g.com  | oldstream<br>NSULTING |
| This declaration was independ   | dently verified in accordance   | with ISO 14025:2006[4]                                 |                       |

This declaration was independently verified in accordance with ISO 14025:2006[4].

The UL Environment "Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Report," v3.2 (September 2018), based on ISO 21930:2017 and CEN Norm EN 15804 (2012), serves as the core PCR, with additional considerations from the USGBC/UL Environment Part A Enhancement (2017).

☐ INTERNAL x EXTERNAL

| Independent Verifier        | Tim Brooke             |
|-----------------------------|------------------------|
| This life cycle assessment  | 100 Barr Harbor Drive  |
| was independently verified  | PO Box C700            |
| in accordance with ISO      | West Conshohocken, PA, |
| 14044 [6] and the reference | 19428-2959 USA         |
| PCR by:                     | www.astm.org           |

#### Limitations

- 1.0 Environmental declarations from different programs (ISO 14025) may not be comparable.
- 2.0 Comparison of the environmental performance of Flooring Products using EPD information shall be based on the products use and impacts at the building level, and therefore EPDs may not be used for comparability purposes when not considering the building energy use phase as instructed under this PCR.
- 3.0 Full conformance with the PCR for Products allows EPD comparability only when all stages of the life cycle have been considered. However, variations and deviations are possible" Example of variations: Different LCA software and background LCI datasets may lead to different results for upstream or downstream of the life cycle stages declared.



#### About the Decorative Hardwoods Association

Founded in 1921, the Decorative Hardwoods Association, formerly known as Hardwood Plywood and Veneer Association, represents the hardwood plywood, hardwood veneer, and engineered hardwood flooring industries. Together we produce 90% of the hardwood plywood stock panels and hardwood veneer manufactured in North America. More information can be found at decorative hardwoods.org.

# About the National Wood Flooring Association

The National Wood Flooring Association (NWFA) is an international not-for-profit trade association. The NWFA represents all segments of the wood flooring industry including manufacturers, distributors, retailers, installers, importers/exporters, inspectors, and consultants. The mission of the not-for-profit organization is to unify and strengthen the wood flooring community through technical standards, education, networking, and advocacy. NWFA accomplishes this through various programs and services, such as hands-on training, an annual Wood Flooring Expo, Hardwood Floors magazine, and technical standards and publications that are recognized worldwide. More information about NWFA can be found at nwfa.org.

# 2. PRODUCT DESCRIPTION

#### Wood

Wood is the hard fibrous material that forms from the main substance of the trunk or branches and beneath the bark of a tree.

#### Wood Flooring

A wood floor is any flooring product that contains real wood as the top-most, wearable surface of the floor. Wood floors come in many different options. These include, but are not limited to: hardwood/softwood, domestic/imported, solid/engineered, jobsite-finished/factory-finished, strip/plank/wide plank/parquet, newly harvested/antique reclaimed/recycled/salvaged, saw cut, grade, specie, length, thickness, profile, and finish type.

# **Engineered Wood Flooring**

Engineered wood flooring has a real wood wear layer that the consumer can see, touch, and experience. It normally is made using multiple wood veneers or slats of wood glued together under pressure at opposing directions, or a variety of composites for core material such as MDF. This study inventories a mix of engineered wood flooring products, and composite engineered wood flooring products made from wood-based composite platform materials. The thickness of the finished product can range from 3/8" to ¾", and is available widely in all thicknesses. The thickness of the top wood veneer typically determines if an engineered wood floor can be sanded and refinished, and how many times. Wood flooring is classified as strip if it has a face width less than 3 inches, plank if it has a face width between 3 and 5 inches, and wide plank if it has a face width more than 5 inches. Parquet flooring is any pattern that is geometric in shape as opposed to linear. Herringbone, Chevron, and the traditional square-shaped finger-block pattern are examples of common parquet patterns. Figure 1 provides a visual representation of the product.

#### U.S. Forests

In the United States, the most-common domestic hardwood species used to produce engineered wood flooring include red oak, white oak, hard (sugar) maple, hickory, pecan, cherry, birch, walnut, ash, and beech. Red oak and white oak are the dominant species in the U.S. hardwood forests, and therefore comprise the majority of engineered hardwood flooring production.

Studies show hardwood used to make flooring is harvested sustainably in the United States. In fact:

- Net annual growth in U.S. commercial hardwood forests exceeds harvest and mortality by 33% each year.
- The volume of U.S. hardwood growing stock increased by more than 130%, from 5.2 billion m3 in 1953 to 12 billion m3 in 2012.
- The total annual growth of U.S. hardwood species is just more than 272 million m3.
- Hardwoods generally are harvested selectively a few trees at a time, not using large clear-cutting processes.



Figure 1: Installed engineered hardwood flooring

# 3. METHODOLOGY

The underlying LCA [5] investigates the lifecycle stages of engineered hardwood flooring production in the United States from cradle-to-grave with all modules included.

# System Boundaries and Product Flow Diagram

The scope (Figure 2) covered resource extraction [A1], resource transportation [A2], and manufacturing of products [A3], transportation of products [A4], installation of products [A5], use [B1-B7], disposal at the end-of-life [C1-C4], and potential benefits [D] beyond system boundaries. All inputs (material, fuel, and energy), outputs (product and co-products), and direct emissions to air, water, and land were included in the development of LCI and LCIA. Indirect emissions from the consumption of materials were included in secondary datasets.

|                                    |   |               |                   | В            | uildi | ng Li       | fe Cy  | cle Ir      | nform         | natio                  | n Mo                  | dule                        | S   |                  |          |                         |
|------------------------------------|---|---------------|-------------------|--------------|-------|-------------|--------|-------------|---------------|------------------------|-----------------------|-----------------------------|---|------------------|----------|-------------------------|
| Produ                              | Production stage Construction Use stage Stage |               |                   |              |       |             |        |             |               |                        | E                     | nd-of-l                     | Substitution<br>Effects                   |                  |          |                         |
|                                    | ı   | ı             |                   | -8-          |       | ı           | ı      | ı           | ı             | ı                      | ı                     |                             | ı   | ı                | 1        | 211000                  |
| Extraction and upstream production | Transport to factory                          | Manufacturing | Transport to site | Installation | Use   | Maintenance | Repair | Replacement | Refurbishment | Operational Energy Use | Operational Water Use | De-Construction/ Demolition | Transport to waste processing or disposal | Waste processing | Disposal | Benefits Outside System |
| A1                                 | A2  | A3            | A4                | A5           | B1    | B2          | B3     | B4          | 85            | 98                     | 87                    | ប                           | 2   | ខ                | 2        | ۵                       |
| х                                  | х   | х             | х                 | х            | х     | х           | х      | х           | х             | х                      | х                     | х                           | х   | х                | х        | х                       |

Figure 2: Life Cycle Stages and Information Modules per ISO 21930:2017

### Construction and Service Life Assumptions

The product system includes average assumptions as to the transportation of the product to the construction site, 167 miles [13] as well as construction energy use [2]. The reference service life for the product is 75 years which is the default specified by the UL Part A PCR [11]. The LCA report presents scenarios with and without vacuuming to show the significant results variability depending on the service life assumptions. This EPD presents the results for the 75-year service life assumption with no vacuuming. To access the data for the with vacuuming scenario please refer to the LCA report. [2]

#### Benefits Outside the System Boundary

Module D estimates the benefits outside the system boundary, natural gas displacement and the avoidance of producing plywood for future construction projects. To estimated natural gas displacement, we first calculated the potential fuel higher heating value of the product based on a higher heating value of 20.9 MJ/odkg [2]. The energy equivalent amount of natural gas was calculated based on a higher heating value or 38.66 MJ/m3 [9].

#### **Functional Unit**

The functional unit for the product is "one square meter average engineered wood flooring installed in a building for 75 years".

#### **Data Sources**

Primary and secondary data sources, as well as the respective data quality assessment are documented in the underlying LCA project report [2] in accordance with UL PCR 2018.

#### Treatment of Biogenic Carbon and Sustainable Forest Management Certification

Biogenic carbon emissions and removals are reported in accordance with ISO 21930 7.2.7. and 7.2.12. Detailed information is provided in Section 5.1 of the underlying LCA [2].

ISO 21930 requires a demonstration of forest sustainability to characterize carbon removals with a factor of -1 kg CO2e/kg CO2. ISO 21930 Section 7.2.11 Note 2 states the following regarding demonstrating forest sustainability: "Other evidence such as national reporting under the United Nations Framework Convention on Climate Change (UNFCCC) can be used to identify forests with stable or increasing forest carbon stocks." The United States UNFCCC annual report Table 6-1 provides annual NET GHG Flux Estimates for different land use categories. This reporting indicates non-decreasing forest carbon stocks and thus the source forests meet the conditions for characterization of removals with a factor of -1 kg CO2e/kg CO2.

The Landfill Modeling for Biogenic Carbon is based on the United States EPA WARM model. The WARM model accounts for decomposition and emissions of landfill gas as a portion of the initial carbon in the product. WARM Model documentation: <a href="https://www.epa.gov/warm/documentation-waste-reduction-model-warm">https://www.epa.gov/warm/documentation-waste-reduction-model-warm</a>.

# 4. LCA Results

The results are presented for both the average end-of-life treatment, as well as individual scenarios for incineration with energy recovery and landfilling. The U.S. Environmental Protection Agency's Materials Management Fact Sheet estimates 0% recycling, 18% combustion with energy recovery and 82% landfilling as the average end-of-life treatment for durable wood products; this average treatment was adopted.

The impact categories and characterization factors (CF) are from the U.S. EPA Tool for the Reduction and Assessment of Chemical and Other Environmental Impacts -TRACI 2.1 [6]. SimaPro v8.5 [10] was used to accumulate the LCI data and to calculate the LCIA results.

The total primary energy consumption was based on Cumulative Energy Demand [18]. Lower heating value of primary energy carriers was used to calculate the primary energy values. Other inventory parameters concerning material use, waste, water use and biogenic carbon were drawn from the LCI results. ACLCA's Guidance to Calculating non-LCIA Inventory Metrics was followed in accordance with ISO 21930:2017 [1].

Table 1 presents the cradle-to-gate results. Table 2 and Table 3 present results for 100% landfilling and 100% incineration respectively.

Table 1: Cradle-to-gate Results for 1.0 m² of engineered wood flooring

| Core Mandatory Impact Indicator                   | Indicator               | Unit       | A1-A3    | A1       | A2       | A3       |
|---|-------------------------|------------|----------|----------|----------|----------|
| Global warming potential – Total                  | GWP <sub>TOTAL</sub>    | kg CO2e    | 6.849    | -30.192  | 0.666    | 36.375   |
| Global warming potential - Fossil                 | GWP <sub>FOSSIL</sub>   | kg CO2e    | 6.849    | 0.215    | 0.666    | 5.968    |
| Global warming potential - Biogenic               | GWP <sub>BIOGENIC</sub> | kg CO2e    | 0.000    | -30.407  | 0.000    | 30.407   |
| Ozone depletion potential                         | ODP                     | kg CFC11e  | 1.13E-06 | 8.84E-12 | 2.54E-11 | 1.13E-06 |
| Acidification potential of soil and water sources | AP                      | kg SO2e    | 0.040    | 0.003    | 0.004    | 0.033    |
| Eutrophication potential                          | EP                      | kg Ne      | 0.030    | 0.000    | 0.000    | 0.029    |
| Formation potential of tropospheric ozone         | SFP                     | kg O3e     | 0.709    | 0.093    | 0.108    | 0.508    |
| Abiotic depletion potential (ADPfossil)           | ADPf                    | MJ, NCV    | 63.869   | 2.980    | 8.565    | 52.323   |
| Fossil fuel depletion                             | FFD                     | MJ Surplus | 5.907    | 0.444    | 1.276    | 4.187    |
| Use of Primary Resources                          |                         |            |          |          |          |          |
| Renewable primary energy used as energy           | RPRE                    | MJ, NCV    | 53.253   | 0.000    | 0.000    | 53.253   |
| Renewable primary energy used as material         | RPRM                    | MJ, NCV    | 31.494   | 31.494   | 0.000    | 0.000    |
| Non-renewable primary energy used as energy       | NRPRE                   | MJ, NCV    | 91.732   | 2.876    | 8.604    | 80.253   |
| Non-renewable primary energy used as material     | NRPRM                   | MJ, NCV    | 0.000    | 0.000    | 0.000    | 0.000    |
| Secondary Material, Secondary Fuel an             | d Recovered Er          | nergy      |          |          |          |          |
| Secondary material                                | SM                      | kg         | 0.00     | 0.00     | 0.00     | 0.00     |
| Renewable secondary fuel                          | RSF                     | MJ, NCV    | 39.208   | 0.000    | 0.000    | 39.208   |
| Non-renewable secondary fuel                      | NRSF                    | MJ, NCV    | 0.00     | 0.00     | 0.00     | 0.00     |
| Recovered energy                                  | RE                      | MJ, NCV    | 0.00     | 0.00     | 0.00     | 0.00     |
| Mandatory Inventory Parameters                    |                         |            |          |          |          |          |
| Consumption of freshwater resources               | FW                      | m3         | 0.007    | 0.005    | 0.000    | 0.001    |
| Indicators Describing Waste                       |                         |            |          |          |          |          |
| Hazardous waste disposed                          | HWD                     | kg         | 0.002    | 0.000    | 0.000    | 0.002    |
| Non-hazardous waste disposed                      | NHWD                    | kg         | 0.127    | 0.006    | 0.000    | 0.122    |
| High-level radioactive waste                      | HLRW                    | m3         | 3.06E-09 | 1.08E-09 | 2.68E-11 | 1.95E-09 |
| Intermediate- and low-level radioactive waste     | ILLRW                   | m3         | 1.58E-10 | 9.74E-12 | 1.29E-10 | 1.89E-11 |
| Components for re-use                             | CRU                     | kg         | 0.00     | 0.00     | 0.00     | 0.00     |
| Materials for recycling                           | MR                      | kg         | 0.00     | 0.00     | 0.00     | 0.00     |
| Materials for energy recovery                     | MER                     | kg         | 0.00     | 0.00     | 0.00     | 0.00     |
| Recovered energy exported                         | EE                      | MJ, NCV    | 0.00     | 0.00     | 0.00     | 0.00     |
|   |                         |            |          |          |          |          |

Table 2: Cradle-to-Grave Results for 1.0 m<sup>2</sup> of engineered wood flooring – Landfilling End-of-Life Treatment

| Core Mandatory Impact Indicator                      | Indicator               | Unit       | A-C     | A-D     | A1-A3   | A4      | A5        | B1     | B2        | В3      | B4      | B5     | В6       | В7       | C1       | C2        | C3       | C4,<br>Landfill | D,<br>Landfill |
|--|-------------------------|------------|---------|---------|---------|---------|-----------|--------|-----------|---------|---------|--------|----------|----------|----------|-----------|----------|-----------------|----------------|
| Global warming potential – Total                     | GWP <sub>TOTAL</sub>    | kg CO2e    | 11.41   | 11.41   | -4.87   | 0.48    | 0.15      | 0.00   | 12.26     | 3.28    | -2.70   | 0.00   | 0.00     | 0.00     | 0.00     | 0.10      | 0.00     | 2.71            | 0.00           |
| Global warming potential - Fossil                    | GWP <sub>FOSSIL</sub>   | kg CO2e    | 39.33   | 39.33   | 6.85    | 0.48    | 0.15      | 0.00   | 12.26     | 3.28    | 15.91   | 0.00   | 0.00     | 0.00     | 0.00     | 0.10      | 0.00     | 0.29            | 0.00           |
| Global warming potential - Biogenic                  | GWP <sub>BIOGENIC</sub> | kg CO2e    | -27.91  | -27.91  | -11.72  | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | -18.61  | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 2.41            | 0.00           |
| Depletion potential of the stratospheric ozone layer | ODP                     | kg CFC11e  | 7.4E-06 | 7.4E-06 | 1.1E-06 | 8.1E-10 | 0 9.1E-10 | 0.0E+0 | 0 1.6E-06 | 2.5E-06 | 2.3E-06 | 0.0E+0 | 0 0.0E+0 | 0 0.0E+0 | 0 0.0E+0 | 0 1.6E-10 | 0.0E+0   | 0 3.9E-09       | 0.0E+00        |
| Acidification potential of soil and water sources    | AP                      | kg SO2e    | 0.25    | 0.25    | 0.04    | 0.00    | 0.00      | 0.00   | 0.09      | 0.02    | 0.09    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Eutrophication potential                             | EP                      | kg Ne      | 0.25    | 0.25    | 0.03    | 0.00    | 0.00      | 0.00   | 0.03      | 0.01    | 0.14    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.04            | 0.00           |
| Formation potential of tropospheric ozone            | SFP                     | kg O3e     | 3.23    | 3.23    | 0.71    | 0.08    | 0.01      | 0.00   | 0.55      | 0.17    | 1.71    | 0.00   | 0.00     | 0.00     | 0.00     | 0.02      | 0.00     | 0.01            | 0.00           |
| Abiotic depletion potential (ADPfossil)              | ADPf                    | MJ, NCV    | 493.18  | 493.18  | 63.87   | 6.06    | 1.48      | 0.00   | 123.66    | 148.22  | 148.31  | 0.00   | 0.00     | 0.00     | 0.00     | 1.22      | 0.00     | 0.37            | 0.00           |
| Fossil fuel depletion                                | FFD                     | MJ Surplus | 58.78   | 58.78   | 5.91    | 0.91    | 0.07      | 0.00   | 15.51     | 21.90   | 14.24   | 0.00   | 0.00     | 0.00     | 0.00     | 0.18      | 0.00     | 0.05            | 0.00           |
| Use of Primary Resources                             |                         |            |         |         |         |         |           |        |           |         |         |        |          |          |          |           |          |                 |                |
| Renewable primary energy used as energy              | RPRE                    | MJ, NCV    | 210.43  | 210.43  | 53.25   | 0.01    | 0.02      | 0.00   | 3.85      | 0.99    | 152.30  | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Renewable primary energy used as material            | RPRM                    | MJ, NCV    | 31.49   | 31.49   | 31.49   | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Non-renewable primary energy used as energy          | NRPRE                   | MJ, NCV    | 625.57  | 625.57  | 91.73   | 6.52    | 1.60      | 0.00   | 157.48    | 160.90  | 205.60  | 0.00   | 0.00     | 0.00     | 0.00     | 1.31      | 0.00     | 0.42            | 0.00           |
| Non-renewable primary energy used as material        | NRPRM                   | MJ, NCV    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Secondary Material, Secondary Fuel and Recove        | ered Energy             |            |         |         |         |         |           |        |           |         |         |        |          |          |          |           |          |                 |                |
| Secondary material                                   | SM                      | kg         | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Renewable secondary fuel                             | RSF                     | MJ, NCV    | 117.62  | 117.62  | 39.21   | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 78.42   | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Non-renewable secondary fuel                         | NRSF                    | MJ, NCV    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Recovered energy                                     | RE                      | MJ, NCV    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Mandatory Inventory Parameters                       |                         |            |         |         |         |         |           |        |           |         |         |        |          |          |          |           |          |                 |                |
| Consumption of freshwater resources                  | FW                      | m3         | 0.41    | 0.41    | 0.01    | 0.00    | 0.00      | 0.00   | 0.37      | 0.02    | 0.01    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Indicators Describing Waste                          |                         |            |         |         |         |         |           |        |           |         |         |        |          |          |          |           |          |                 |                |
| Hazardous waste disposed                             | HWD                     | kg         | 0.01    | 0.01    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Non-hazardous waste disposed                         | NHWD                    | kg         | 0.38    | 0.38    | 0.13    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.25    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| High-level radioactive waste                         | HLRW                    | m3         | 2.5E-08 | 2.5E-08 | 3.1E-09 | 4.8E-1  | 1 1.3E-11 | 0.0E+0 | 0 1.4E-08 | 2.0E-09 | 6.3E-09 | 0.0E+0 | 0 0.0E+0 | 0 0.0E+0 | 0 0.0E+0 | 0 9.6E-12 | 2 0.0E+0 | 0 1.7E-11       | 0.0E+00        |
| Intermediate- and low-level radioactive waste        | ILLRW                   | m3         | 4.9E-07 | 4.9E-07 | 1.6E-10 | 2.3E-10 | 0 6.5E-11 | 0.0E+0 | 0 6.5E-08 | 4.2E-07 | 1.2E-09 | 0.0E+0 | 0 0.0E+0 | 0 0.0E+0 | 0 0.0E+0 | 0 4.6E-1  | 1 0.0E+0 | 0 8.1E-11       | 0.0E+00        |
| Components for re-use                                | CRU                     | kg         | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Materials for recycling                              | MR                      | kg         | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Materials for energy recovery                        | MER                     | kg         | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |
| Recovered energy exported                            | EE                      | MJ, NCV    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00      | 0.00   | 0.00      | 0.00    | 0.00    | 0.00   | 0.00     | 0.00     | 0.00     | 0.00      | 0.00     | 0.00            | 0.00           |

Table 3: Cradle-to-Grave Results for 1.0 m<sup>2</sup> of engineered wood flooring – Incineration End-of-Life Treatment

| Core Mandatory Impact Indicator                         | Indicator             | Unit      | A-C     | A-D     | A1-A3   | A4      | A5      | B1      | В2      | В3      | B4      | B5      | В6      | В7      | C1      | C2      | C3      | C4,<br>Incineration | D,<br>n Incineration |
|---|-----------------------|-----------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------|---------------------|----------------------|
| Global warming potential – Total                        | GWP <sub>TOTAL</sub>  | kg CO2e   | 39.12   | 17.83   | -4.87   | 0.48    | 0.15    | 0.00    | 12.26   | 3.28    | 15.91   | 0.00    | 0.00    | 0.00    | 0.00    | 0.10    | 0.00    | 11.80               | -21.28               |
| Global warming potential - Fossil                       | GWP <sub>FOSSIL</sub> | kg CO2e   | 39.12   | 17.83   | 6.85    | 0.48    | 0.15    | 0.00    | 12.26   | 3.28    | 15.91   | 0.00    | 0.00    | 0.00    | 0.00    | 0.10    | 0.00    | 0.08                | -21.28               |
| Global warming potential - Biogenic                     | GWPBIOGENI            | c kg CO2e | 0.00    | 0.00    | -11.72  | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 11.72               | 0.00                 |
| Depletion potential of the<br>stratospheric ozone layer | ODP                   | kg CFC11e | 7.4E-06 | 7.4E-06 | 1.1E-06 | 8.1E-10 | 9.1E-10 | 0.0E+00 | 1.6E-06 | 2.5E-06 | 2.3E-06 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 1.6E-10 | 0.0E+00 | 1.3E-12             | -4.5E-09             |
| Acidification potential of soil and water sources       | AP                    | kg SO2e   | 0.25    | 0.23    | 0.04    | 0.00    | 0.00    | 0.00    | 0.09    | 0.02    | 0.09    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | -0.02                |
| Eutrophication potential                                | EP                    | kg Ne     | 0.21    | 0.21    | 0.03    | 0.00    | 0.00    | 0.00    | 0.03    | 0.01    | 0.14    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Formation potential of tropospheric ozone               | SFP                   | kg O3e    | 3.27    | 2.86    | 0.71    | 0.08    | 0.01    | 0.00    | 0.55    | 0.17    | 1.71    | 0.00    | 0.00    | 0.00    | 0.00    | 0.02    | 0.00    | 0.04                | -0.40                |
| Abiotic depletion potential (ADPfossil)                 | ADPf                  | MJ, NCV   | 493.97  | 195.12  | 63.87   | 6.06    | 1.48    | 0.00    | 123.66  | 148.22  | 148.31  | 0.00    | 0.00    | 0.00    | 0.00    | 1.22    | 0.00    | 1.16                | -298.85              |
| Fossil fuel depletion                                   | FFD                   | MJ Surplu | s58.73  | 9.02    | 5.91    | 0.91    | 0.07    | 0.00    | 15.51   | 21.90   | 14.24   | 0.00    | 0.00    | 0.00    | 0.00    | 0.18    | 0.00    | 0.00                | -49.71               |
| Use of Primary Resources                                |                       |           |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |                     |                      |
| Renewable primary energy used as energy                 | RPRE                  | MJ, NCV   | 233.28  | 233.24  | 53.25   | 0.01    | 0.02    | 0.00    | 3.85    | 0.99    | 152.30  | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 22.86               | -0.04                |
| Renewable primary energy used as material               | RPRM                  | MJ, NCV   | 31.49   | 31.49   | 31.49   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Non-renewable primary energy used as energy             | NRPRE                 | MJ, NCV   | 626.35  | 294.41  | 91.73   | 6.52    | 1.60    | 0.00    | 157.48  | 160.90  | 205.60  | 0.00    | 0.00    | 0.00    | 0.00    | 1.31    | 0.00    | 1.21                | -331.94              |
| Non-renewable primary energy used as material           | NRPRM                 | MJ, NCV   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Secondary Material, Secondary Fuel a                    | ınd Recover           | ed Energy |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |                     |                      |
| Secondary material                                      | SM                    | kg        | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Renewable secondary fuel                                | RSF                   | MJ, NCV   | 117.62  | 117.62  | 39.21   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 78.42   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Non-renewable secondary fuel                            | NRSF                  | MJ, NCV   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
|   | RE                    | MJ, NCV   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Mandatory Inventory Parameters                          |                       |           |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |                     |                      |
| Consumption of freshwater resources                     | FW                    | m3        | 0.41    | 0.41    | 0.01    | 0.00    | 0.00    | 0.00    | 0.37    | 0.02    | 0.01    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Indicators Describing Waste                             |                       |           |         |         |         |         |         |         |         |         |         |         |         |         |         |         |         |                     |                      |
| Hazardous waste disposed                                | HWD                   | kg        | 0.01    | 0.01    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Non-hazardous waste disposed                            | NHWD                  | kg        | 0.38    | 0.38    | 0.13    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.25    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| High-level radioactive waste                            | HLRW                  | m3        | 2.5E-08 | 2.5E-08 | 3.1E-09 | 4.8E-11 | 1.3E-11 | 0.0E+00 | 1.4E-08 | 2.0E-09 | 6.3E-09 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 9.6E-12 | 0.0E+00 | 0.0E+00             | -1.6E-10             |
| Intermediate- and low-level<br>radioactive waste        | ILLRW                 | m3        | 4.9E-07 | 4.9E-07 | 1.6E-10 | 2.3E-10 | 6.5E-11 | 0.0E+00 | 6.5E-08 | 4.2E-07 | 1.2E-09 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 0.0E+00 | 4.6E-11 | 0.0E+00 | 0.0E+00             | -7.8E-10             |
| Components for re-use                                   | CRU                   | kg        | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Materials for recycling                                 | MR                    | kg        | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Materials for energy recovery                           | MER                   | kg        | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |
| Recovered energy exported                               | EE                    | MJ, NCV   | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00    | 0.00                | 0.00                 |

# **LIMITATIONS**

# Comparability

Environmental declarations from different programs (ISO 14025) may not be comparable. Comparison of the environmental performance using EPD information shall consider all relevant information modules over the full life cycle of the products within the building.

This PCR allows EPD comparability only when the same functional requirements between products are ensured and the requirements of ISO 21930:2017 §5.5 are met. In addition, to be compared EPDs must comply with the same core and sub-category PCRs (Part A and B) and include all relevant information modules. It should be noted that different LCA software and background LCI datasets may lead to differences results for upstream or downstream of the life cycle stages declared.

#### Forest Management

While this EPD does not address landscape level forest management impacts, potential impacts may be addressed through requirements put forth in regional regulatory frameworks, ASTM 7612-15 guidance, and ISO 21930 Section 7.2.11 including notes therein. These documents, combined with this EPD, may provide a more complete picture of environmental and social performance of wood products.

While this EPD does not address all forest management activities that influence forest carbon, wildlife habitat, endangered species, and soil and water quality, these potential impacts may be addressed through other mechanisms such as regulatory frameworks and/or forest certification systems which, combined with this EPD, will give a more complete picture of environmental and social performance of wood products.

#### Scope of the EPD

EPDs can complement but cannot replace tools and certifications that are designed to address environmental impacts and/or set performance thresholds – e.g. Type 1 certifications, health assessments and declarations, etc.

#### Accuracy of Results

EPDs regularly rely on estimations of impacts; the level of accuracy in estimation of effect differs for any particular product line and reported impact when averaging data.

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